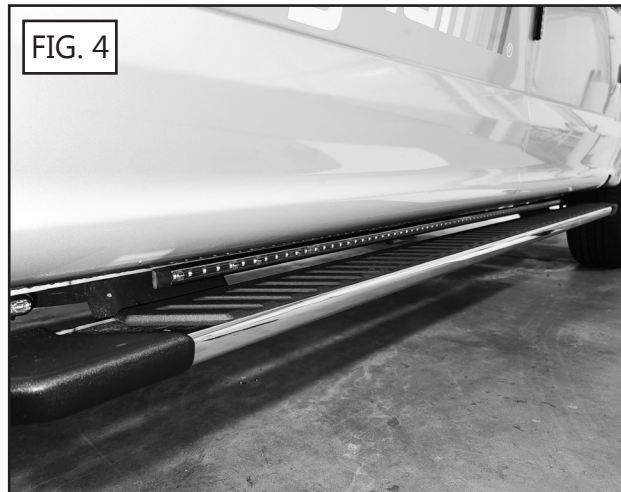
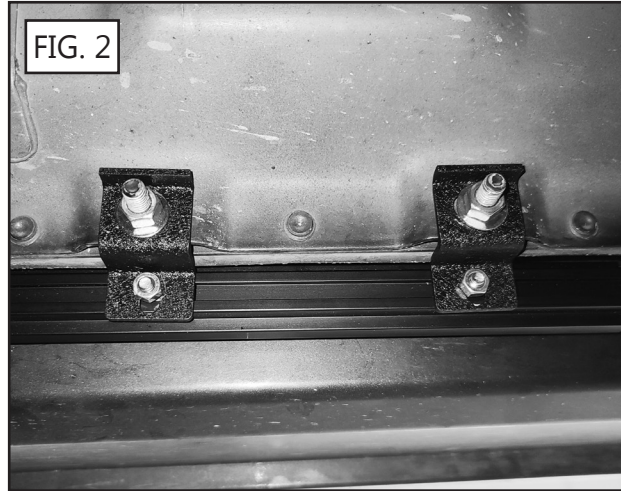
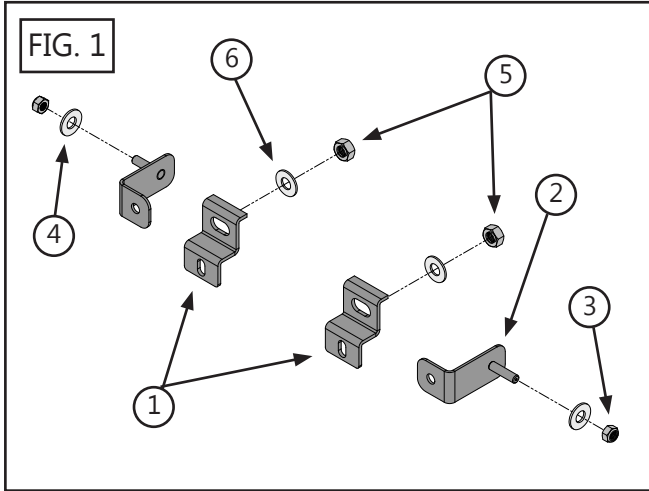


# SoundOff Signal

SL RUNNING LIGHT 2015-2025 F150  
PSLVBK02

NOTE: THIS KIT ONLY SUPPORTS ONE LIGHT. MUST  
PURCHASE 2 HARDWARE KITS TO SUPPORT BOTH SIDES  
OF VEHICLE.

SUPPORTED PART NUMBERS FOR THIS BRACKET KIT  
ESLRL5004(x) - SL RUNNING LIGHT 4 MOD, SINGLE 50"  
ESLRL6105(x) - SL RUNNING LIGHT 5 MOD, SINGLE 61"  
ESLRL7306(x) - SL RUNNING LIGHT 6 MOD, SINGLE 72"



CONTAINS		
#	QTY	COMPONENT
1	2	2015-2024 F150 SL BRACKET
2	2	2015-2024 F150 SL SUPPORT BRACKET
3	2	M6X1.0 SS NYLON NUT
4	2	18-8 SS FLAT WASHER
5	2	M8 18-8 SS METRIC HEX NUT
6	2	M8 SS METRIC WASHER

## Kit only works with the following Running Boards / Step Bars:

- 6" Extended Chrome Running Boards
- 6" Extended Dark Grey Accent Running Boards
- Cast- Aluminum Running boards

## INSTALLATION:

1. Start by attaching the two Ford SL brackets to the running board support bracket pem studs on the underside of the vehicle. Using the hardware provided take the two M8 washers and M8 nuts and loosely tighten the nuts on (Fig. 2).
2. Use the bolts provided with the SL light and slide them into the light channel for vehicle mounting.
3. Slide the middle two bolts, that were just added to the light, to the brackets installed in step 1. Use the split lock washers and nuts provided in the hardware kit to attach the SL light to the bracket. Move the light to the desired position and adjust to the slotted brackets, then loosely tighten down the nuts.
4. Take the two brackets with the threaded pem studs and attach them to the outer bolts positioned on the SL light. Then add the washer and nut, provided with the light, to the bolt on the light. Leave loose for alignment.
5. With the loosely installed brackets, take a paint pen and mark the top of the bracket pem stud. Push the bracket to the running board support bracket to get a guide mark. Make sure the bracket is parallel with the ground and the position is correct. Repeat this step for the other bracket.
6. Drill a 3/8" hole on the mark you made in step 5. After the holes are drilled make sure to put a paint or primer on the hole to prevent corrosion.
7. Now install the pem studded bracket by pushing the pem stud through the drilled hole. Next, add M6 washer and nut to the pem stud and tighten loosely. Repeat steps for the other side.
8. Now, that the light is mounted, tighten up loose bots to 12 in-lbs.

## NOTICE:

Installers and users must comply with all applicable federal, state and local laws regarding use and installation of warning devices.

*Improper use or installation may void warranty coverage.*

To review our Limited Warranty Statement & Return Policy for this or any SoundOff Signal product, visit our website at [soundoffsignal.com/tech-services/returns/](https://soundoffsignal.com/tech-services/returns/).

If you have questions regarding this product, contact **Technical Services**, Monday - Friday, 8 a.m. to 5 p.m. ET at 800-338-7337 (press #4).

Questions or comments that do not require immediate attention may be emailed to [techservices@soundoffsignal.com](mailto:techservices@soundoffsignal.com).

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