





### **IMPORTANT NOTICE TO INSTALLER:**

- Make sure to read and understand all instructions and warnings before proceeding with the installation of this product. Ensure that the manual and any warning cards are delivered to the end user of this equipment. Proper installation of the Arrow Kit requires the installer to have a thorough knowledge of automotive electronics, systems, and procedures.
- Arrow Kits provide an essential function of an effective visual warning system. The use of the Arrow Kit does not insure that all drivers can or will abide by or react to an emergency warning signal, especially at high rates of speeds or long distances. The operator of the vehicle must never take the right of way for granted and it is the operator's responsibility to proceed safely.
- The effectiveness of the Arrow Kit is highly dependent on the correct mounting and wiring. The installer must read and . follow the manufacturer's installation instructions and warnings in the manual. The vehicle operator should verify daily that the Arrow Kit is securely fastened to the vehicle and properly functioning before operating vehicle.
- The Arrow Kit is intended for use by authorized personnel only. It is the user's responsibility to ensure they understand and operate the emergency warning devices in compliance with the applicable city, state and federal laws and regulations. SoundOff Signal assumes no liability for any loss resulting from the use of this warning device.

## WARNING

This product contains high intensity LED devices to prevent eye damage, DO NOT stare into the light beam at close range.

### **IMPORTANT INFORMATION:**

- To view the full Software Revision History click the 🕐 in the lower left hand corner of the SoundOff Central Lightbar application.
- Warning devices are strictly regulated and governed by Federal, State and Municipal ordinances. These devices shall be used ONLY on approved vehicles. It is the sole responsibility of the user of these devices to ensure compliance.
- DO NOT install this product or route any wires in the Air Bag Deployment Zone. Refer to your vehicle Owner's Manual for • the location of any air bag deployment zones.
- DO NOT connect this device to a strobe power supply. This product is self-contained and does not require an external power supply.

## WARNING

- Route wires only in locations that are not subject to potential wear. Make sure to avoid routing wires in the deployment area of your airbag. Refer to your vehicle's owner's manual for airbag deployment zone.
- All customer supplied power wires connecting to the positive (+) or negative (-) battery terminal or local chassis ground (-) must be sized to supply at least 125% of the maximum current and properly fused at the power source with appropriately rated fuse.

### NOTICE:

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- Installers and users must comply with all applicable federal, state and local laws regarding use and installation of warning devices.
- Improper use or installation may void warranty coverage.
- To review our Limited Warranty Statement & Return Policy for this or any SoundOff Signal product, visit our website at www.soundoffsignal.com/tech-services/returns/.
- If you have questions regarding this product, contact Technical Services, Monday Friday, 8 a.m. to 5 p.m. ET at 1.800.338.7337 (press #4).
- Questions or comments that do not require immediate attention may be emailed to techgroup@soundoffsignal.com.



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	CONTENTS								
QTY	COMPONENT								
1	mpower Arrow Kit built to configured specifications*								
1	15' Y-Harness with weatherproof connectors								

## **OPTIONAL CONTROL EQUIPMENT**

COMPONENTS	Breakout Box LIN (Standard) Qty.	Breakout Box CAN System Qty.
Universal BOB (LIN)	1	0
Universal BOB (CAN)	0	1
24 Pin Harness	1	1
4 Pin Harness	1	1
5 Pin Harness	0	1

### \*Will vary based on configured product.

	TECHNICAL SPECIFICATIONS
INPUT VOLTAGE RANGE	10-32Vdc
OPERATING TEMPERATURE	-40°C to +65°C (-40°F to +149°F)
ELECTRICAL PROTECTION	Reverse Polarity, Transient Voltage Over-Voltage, High-Temperature Thermal Fold-back
MATERIAL	Brackets: Powder coated steel LED Modules: Dow Corning Silicone Lens
WIRING	Power Cable: 15ft, 16AWG Wires, (+) RED, (-) BLACK Data Line: 20AWG GREEN
STANDBY CURRENT(Per Module)	IGNITION ON: 0.20 Amps IGNITION OFF: <8.5 mA
STANDBY POWER(Per Module)	IGNITION ON: 2.560 Watts IGNITION OFF: 0.108 Watts
I'M WI	<b>3": 4 LED Single Color, 8 LED Single Color, 8 LED Dual Color, 12 LED Tri Color</b> INPUT VOLTAGE RANGE: 10-32Vdc CURRENT DRAW: 0.26A mps @ 12.8 Vdc (Flashing Red) 0.62 Amps @ 12.8 Vdc (Peak Red) 0.38Amps @ 12.8 Vdc (Flashing Amber, Blue, Green, White) 0.90 Amps @ 12.8 Vdc (Peak Amber, Blue, Green, White) WATTAGE: 3.3W @ 12.8 Vdc (Flashing Red) 4.9W @ 12.8 Vdc (Flashing Amber, Blue, Green, White)
	4": 6 & 8 LED Single Color, 12 LED Dual & 18 LED Tri Color Module INPUT VOLTAGE RANGE: 10-32Vdc CURRENT DRAW: 0.36 Amps @ 12.8 Vdc (Flashing Red) 0.62 Amps @ 12.8 Vdc (Peak Red) 0.60 Amps @ 12.8 Vdc (Flashing Amber, Blue, Green, White) 0.90 Amps @ 12.8 Vdc (Peak Amber, Blue, Green, White) WATTAGE: 4.6W (Red) 7.7W (Amber, Blue, Green, White)

CERTIFICATION	APPLICABLE COLORS
SAEJ595	Red, Amber, Blue, White, Green
CALIFORNIA TITLE 13	Red, Amber, Blue
NFPA 1901-2009	Red, Amber, Blue, White
KKK-A-1822F (JULY 2021)	Red, Amber, Blue, White, Green

### **Tools Required for Installation**

- 7/16" Socket with ratchetPhillips Head Screwdriver
- Drill bit #30
- •5/32 Hex Drive or Allen Wrench

### **Unpack Arrow Kit**

FLASHING = AVERAGE STEADY ON (100%) = PEAK

- 1. Remove Arrow Kit from box and packaging.

- Save packaging for later shipping.
   Check components/contents.
   Please reference these instructions for proper wiring and installation.



FLASHING = AVERAGE

STEADY ON (100%) = PEAK



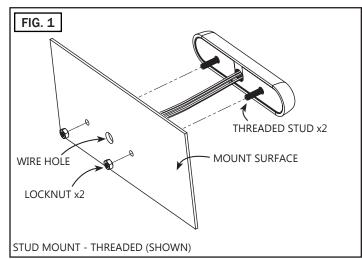
## **MPOWER 3-WIRE LIGHTS - 3" & 4" INSTALLATION:**

### Stud Mount (Figure 1)

- 1. Pre-Drill per stud mount pattern indicated on page 4, 5 per the supplied mounting template.
- 2. Clean the surface as required.
- 3. Deburr hole as required.
- 4. Feed wire through the drilled wire hole and make mating plug connection.
- 5. Install light, inserting 2 studs into the 2 drilled holes.
- 6. Install 2 lock nuts onto studs behind mount surface. Hand tighten only until mount surface and light are flush.

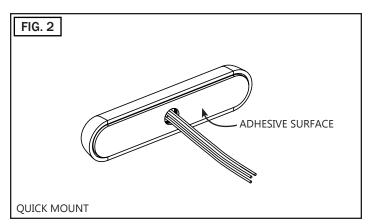
### **Quick Mount (Figure 2)**

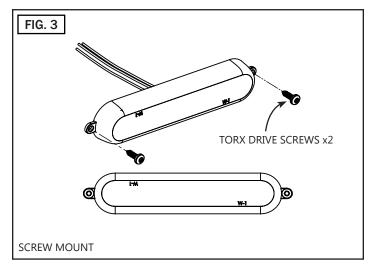
- 1. Pre-Drill per quick mount pattern indicated on page 4, 5 (wire hole only.)
- 2. Deburr hole as required.
- 3. Clean surface with supplied alcohol wipe.
- 4. Feed wire through the drilled wire hole and make mating plug connection.
- Remove adhesive backer and align light into desired position. Apply to surface and hold firmly for 30 seconds. CAUTION! APPLY UNIFORM PRESSURE ACROSS FULL FACE OF LIGHT.



### Screw Mount (Figure 3)

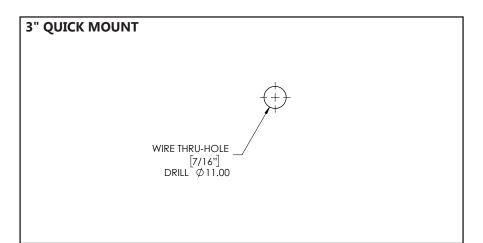
- 1. Pre-Drill per screw mount pattern indicated on page 4, 5.
- 2. Deburr and clean the surface as required.
- 3. Feed wire through the drilled wire hole and make mating plug connection.
- 4. Install light with 2x Torx drive screws and hand tighten only until mount surface and light are flush.

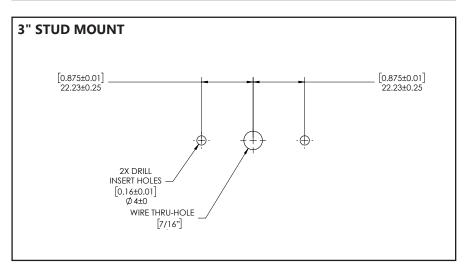


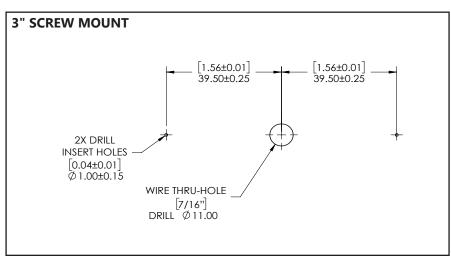




## **MPOWER 3-WIRE LIGHTS 3" TEMPLATE**







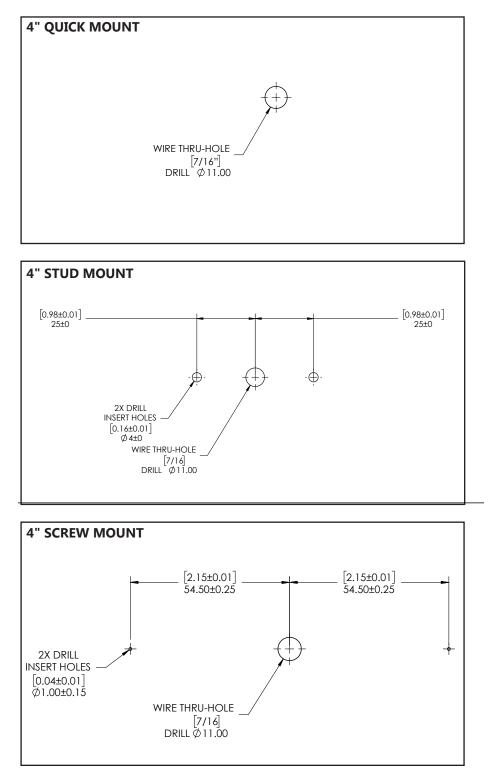
#### **IMPORTANT NOTE:**

Due to variations in the printing process and environmental factors, the sizes shown may not be accurate. If this document is used as a cutting template, it is the installers responsibility to confirm the accuracy of the dimensions shown and adjust accordingly.

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## **MPOWER 3-WIRE LIGHTS 4" TEMPLATE**



#### **IMPORTANT NOTE:**

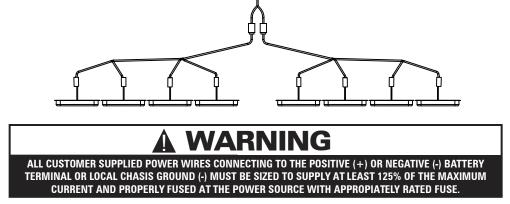
Due to variations in the printing process and environmental factors, the sizes shown may not be accurate. If this document is used as a cutting template, it is the installers responsibility to confirm the accuracy of the dimensions shown and adjust accordingly.



## **ELECTRICAL INSTALLATION**

#### Arrow Kit

- 1. Find a good location to drill a hole to pass the 15" Y-harness into the vehicle. If the vehicle manufacturer has specific instructions please follow them for proper installation.
- 2. Secure wires from the mpower<sup>®</sup> 3-Wire Lights and the Y-harness. The wires are shipped without constraints of zip-ties or wire ties, you may tuck and fasten the wires as desired to secure them in your installation. Cut off the unused connector(s) and tape the exposed wires, or seal the unused connectors to prevent electrical shorting.
- 3. Connect the ends of the distribution harness to the Y-Harness, as shown on the left. The harness plugs are not specific. You may use either weatherproof connector.
- 4. Connect the RED, BLACK, and GREEN wires as outlined in the electrical section of the installation instructions.



### Arrow Kit Power Cable:

- **1.** Route arrow kit power cable as close to vehicles power source (battery) as possible.
- **2.** Install a maximum of 10 Amp Fuse (customer supplied) to the end of the RED wire of the Arrow Kit Power Cable.
  - **a.** Remove the fuse before connecting any wires to the POSITIVE (+) terminal of the battery.
  - **b.** DO NOT USE CIRCUIT BREAKER OR FUSIBLE LINK.
  - **c.** Do NOT use any more than 2ft of wire between the power source and the fuse and ensure the wire is protected and secured from being cut into; this is non-fused wire.
- **3.** Connect the BLACK wire to the factory chassis ground right next to the battery or other ground location capable of handling high current.

### Arrow Kit Control (Data) Cable:

**1.** Connect the Green wire from the Arrow Kit to the Solid Green (PIN 3) on the 4 PIN Harness.

### IMPORTANT

WHEN PASSING CABLES THROUGH FIREWALL OR OTHER SHEETMETAL, INSERT GROMMET TO PROTECT THE CABLE!

### **Breakout Box Power Wiring:**

- 1. Connect the Pink/White wire (Pin 12 of the 24 pin wire harness) to a switched 12-32V power source. Breakout Box needs constant power 12-32V to the Red wire (PIN 4 on 4 pin harness) & Ground to Black, PIN 1 on 4 pin harness) in order to operate.
- 2. Insert Fuse(s) into Fuse Holder(s).
- **3.** Observe the GREEN Data Link indicator LED on the Breakout Box; the LED will turn ON.
- **4.** The Red indicator LED on the breakout box will be steady ON whenever any of the input wires are active.

# Low Power (Standby) Mode (reduced standby current)

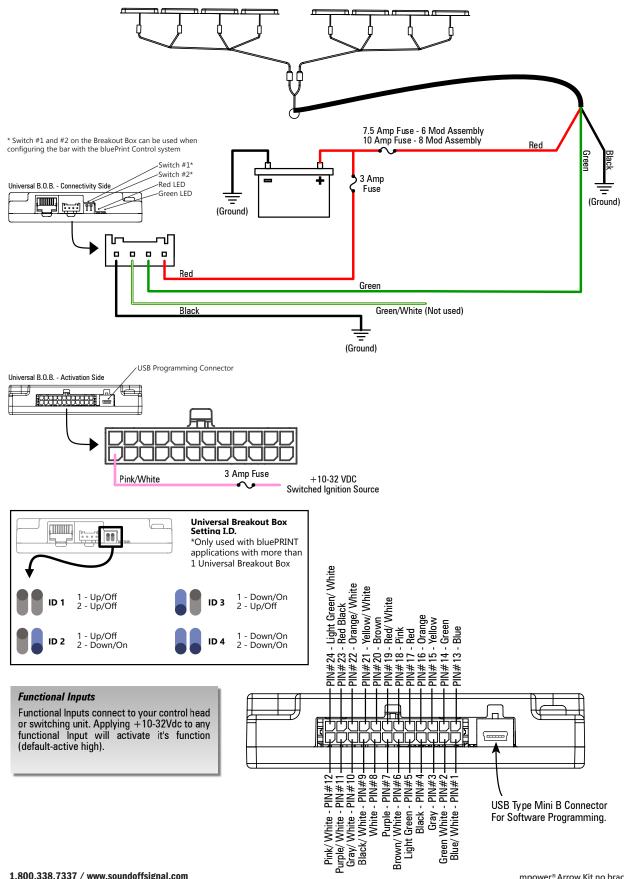
If there is no input to the breakout box the arrow kit will go into a "standby" mode. The standby mode is a low power mode that is used to extend the life of your battery. The Arrow Kit will awaken from the standby mode when the ignition input is activated on the breakout box.



Route wires only in locations that are not subjected to potential wear. Make sure to avoid routing wires in the deployment area of your air bag. Refer to your vehicle's owner's manual for airbag deployment zone.



### **ELECTRICAL INSTALLATION**



mpower<sup>®</sup> Arrow Kit no bracket English

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## WIRE FUNCTION DEFAULTS



						Table
Wire			Mods Affected	Color ( $\rightarrow$ : If the color is not populat- ed, it would be the next color	Flash	Cert Chosen SAE / None
Pin#		Wherearear	initia filicetea	ed, it would be the next color listed)	Tusti	Pattern
1	BLUE/WHT	Cruise 1	Entire Bar	Color 1, not White	Color 1, not White -	
2	GRN/WHT	Warning	Entire Bar	Color 1	Mode 2	Slow Runner
3	GRY	Selected at Bar Creation	Selected at Bar Creation	Selected at Bar Creation	-	-
4	BLK	Selected at Bar Creation	Selected at Bar Creation	Selected at Bar Creation	-	-
5	LTGRN	Selected at Bar Creation	Selected at Bar Creation	Red→nothing	-	-
6	BRN/WHT	Unassigned	Unassigned	-	-	-
7	PUR	Unassigned	Unassigned	-	-	-
8	WHT	Unassigned	-	-	-	-
9	BLK/WHT	Low Power 1	Entire Bar	-	-	-
10	GRY/WHT	Left Arrow	Entire Bar	Amber→Color 1	-	-
11	PUR/WHT	Right Arrow	Entire Bar	Amber→Color 1	-	-
12	PNK/WHT	IGNITION	-	-	-	-
13	BLU	Warning	Entire Bar	Color 1	Mode 1	Flicker Cruise
14	GRN	Warning	Entire Bar	Color 1	Mode 2	Slow Runner
15	YEL	Warning	Entire Bar	Color 1	Mode 3	Quint
16	ORG	Warning	Entire Bar	Color 1	Mode 4	Intercycle
17	RED	Warning	Entire Bar	Color 1	Mode 5	Warp
18	PNK	Warning with Cruise 1 behind	Entire Bar	Color 1	Mode 6	Super Slow Runner
19	RED/WHT	Flashing	Work Light	White→nothing	-	
20	BRN	Unassigned	Unassigned	White→nothing	-	
21	YEL/WHT	Unassigned	Unassigned	White→nothing	-	
22	ORG/WHT	Work Light	Selected at Bar Creation	White	-	
23	RED/BLK	Scene 1	Selected at Bar Creation	White	-	-
24	LTGRN/WHT	VSS Input for Speed 1 and 2	-	-	-	-

#### BREAKOUT BOX INSTRUCTIONS: (LIN COMMUNICATION)

- a) Securely snap in the 4-pin and 24-pin connectors
- b)Connect the Pink/White wire (Pin 12 of the 24 pin wire harness) to a switched 12-32V power source. Breakout Box needs constant power 12-32V to the Red wire (PIN 4 on 4 pin harness) & Ground to Black, PIN 1 on 4 pin harness) in order to operate. (Table 2)
- c) Refer to Table 1 for the input wire's default function
- d) Follow the label for the wire color to connect to a +10-32Vdc source, which turns on that given light or lights
- e) Make sure your wire connections are secured and isolated from any other wire

#### 4-PIN CONNECTOR HARNESS



Table 2

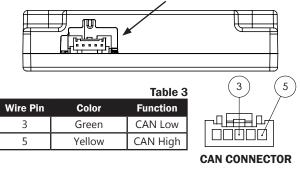
Wire Pin	Color	Function
1	Black	Ground
2	Green/White	LIN 2 - not used with this Arrow Kit
3	Green	LIN 1 - mpower Arrow Kit Operation
4	Red	Power

#### CAN BREAKOUT BOX INSTRUCTIONS: (CAN COMMUNICATION)

a) Securely snap in the 4-pin, 5-pin and 24-pin connectors b) Refer to Table 1 for the input wire default functions and to

- Table 3 for the CAN wire functions
- c) Connect the Pink/White wire (Pin 12 of the 24 pin wire harness) to a switched 12-32V power source. Breakout Box needs constant power 12-32V to the Red wire (PIN 4 on 4 pin harness) & Ground to Black, PIN 1 on 4 pin harness) in order to operate. (Table 2)
- d) Follow the label for the wire color to connect to a 10-32 Vdc source, which turns on that given light or lights
- e) Make sure your wire connections are secured and isolated from any other wire
- f) If extending the 5-pin connector harness, a shielding wire running the length of the entire harness may be necessary

#### CONNECTOR PRESENT WITH CAN BOB

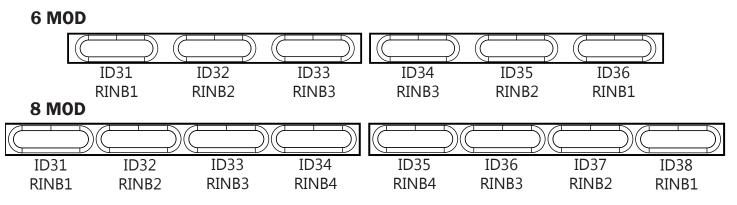




TO CHANGE WIRE FUNCTIONS FOR CUSTOM APPLICATIONS PLEASE SCAN QR CODE FOR LINK FOR SOUNDOFF CENTRAL LIGHTBAR SOFTWARE GUIDES. **LIGHT MODULE LOCATION** 



### **REAR DRIVER'S SIDE**



### Modules Replacement:

1. Disconnect main power.

2. Locate module and remove mounting nuts.

3. Disconnect module power cable from harness.

4. Route wire from new light through hole and connect to harness.

5. Replace module and secure with previous mounting method.

6. Restore power to bar and test new module to ensure functionality.

7. Configure the ID of the replacement module through the PC app.\*



FOR MORE HELP WITH SOFTWARE PROGRAMMING, MODULE ID SETTING AND REPLACEMENT PLEASE SCAN QR CODE FOR SOUNDOFF CENTRAL LIGHTBAR GUIDES.

**REAR PASSENGER'S SIDE** 

### **FUNCTION DEFINITIONS**

**Mode Select:** The mpower Arrow Kit is equipped with 8 selectable pattern configuration modes. The default input wire configuration allows for 6 modes and an additional 2 modes may be configured with the PC Application using any available input wires. Default is Mode 1 where the Mode select input is floating. Mode 2 is in use when the input is activated. This feature allows up to 8 completely different sets of patterns to be programmed into the Light-bar's non-volatile memory. Once programming configuration is complete, the Mode can be changed "on-the-fly" by an activation switch which applies voltage to the Mode input wire(s).

**Cruise Mode:** Allows the user to program any light group(s) to "Glow" when this feature is activated. The LED intensity is selectable between 1 and 10% duty cycle. For dual / tri color bars, the color for each light group is selectable.

**Takedown Mode:** Allows the user to program any Light Head Group(s) to turn on steady when this feature is activated to provide steady ON takedown lighting.

**Directional Arrow Built-in:** The directional controller is built-in with 11 arrow patterns for each of the 3 modes (left arrow, right arrow, and center out arrow) and the color is selectable for dual / tri color bars **Steady On Mode:** Accessible with PC App only and allows the user to program any light module to turn on steady at 100% duty cycle.

**Stop / Tail / Turn Mode:** Allows the user to program any Light Head Group(s) to operate in 2 levels of intensity for tail and stop/turn functions.

Low Power Mode: Operates lighting at reduced intensity. Selectable between 20 and 90% duty cycle.

**Scene Lighting Mode:** Allows the user to program any Light Head Group(s) to turn on steady when this feature is activated to provide additional scene lighting. The activation of this input also activates the Takedown function

**Speed Sense Input:** The breakout box has a speed sense input that is capable of sensing vehicle speed when connected to the Vehicle Speed Sense (VSS) trigger wire which is supplied in the police upfitter wire harness for some vehicles. This feature is configured using the PC configuration software utility.

**Matrix Input:** Matrix inputs are virtual inputs which can be triggered based on combinations of up to four physical wires or siren input signals. This feature also allows the installer to invert the state of inputs, latch momentary inputs and adjust trigger timing through on and off delay timer settings. This feature is configured using the PC configuration software utility.



## **FLASH PATTERNS**

\*fpm=Flashes per Minute \*\*fps=Flashes per Second

#	Name	SAE Com- pliant Timing	ECE Compliant Timing	California Title 13 Compliant Timing	Color	Sequence	fpm	fps
SC1	Random 1	Yes	No	No	#1	Variable	-	-
SN2	Random 2	No	No	No	#1	Variable	-	-
SC3	Quint	Yes	No	No	#1	Alternating	70	1.2
SC4	Quad 2	Yes	No	No	#1	Variable	-	-
SC5	Q-Switch	Yes	No	No	#1	Variable	-	-
SC6	Double	Yes	No	No	#1	Alternating	115	1.9
SC7	Power Pulse	Yes	No	No	#1	Alternating	180	3
SC8	Road Runner	Yes	No	Yes	#1	Alternating	115	1.9
SC9	Slow Runner	Yes	No	Yes	#1	Alternating	70	1.2
SN10	Warp	No	No	No	#1	Alternating	350	5.8
SN11	Inter-Cycle	No	No	No	#1	Alternating	-	-
SN12	Warp 1-2-3	No	No	No	#1	Alternating	-	-
SC13	E-Single	Yes	Yes	No	#1	Alternating	125	2.1
SC14	E-Double	Yes	Yes	No	#1	Alternating	125	2.1
SC15	E-Triple	Yes	Yes	No	#1	Alternating	125	2.1
SC16	E-Single Sim	Yes	Yes	No	#1	Simultaneous	125	2.1
SC17	E-Double Sim	Yes	Yes	No	#1	Simultaneous	125	2.1
SN18	Super Slow Runner	No	No	No	#1	Alternating	55	0.9
SC19	Quint Simultaneous	Yes	No	No	#1	Simultaneous	70	1.2
SC20	Road Runner Simultaneous	Yes	No	No	#1	Simultaneous	114	1.9
SC21	Quint Pass/Steady Driver	Yes	No	No	#1	-	70	1.2
SC22	Road Runner Pass/Steady Driver	Yes	No	No	#1	-	114	1.9
SC23	Quint 2	Yes	No	No	#1	-	70	1.2
SN24	Warp 2	No	No	No	#1	-	350	5.8
SN25	Inter-Cycle 2	No	No	No	#1	-	-	-
SN26	Flicker Brake	No	No	No	#1	-	-	-
SN27	Flicker Cruise	No	No	No	#1	-	-	-
SN28	Steady	No	No	No	#1	-	-	-
SN29	Manifesto	No	No	No	#1	_	-	-
SN30	Power Evert	No	No	No	#1	-	-	-
SN31	Dazzle	No	No	No	#1	-	-	-
SN32	Quiver	No	No	No	#1	-	-	-

NOTE: Takedown light patterns are limited to pattern #1 - 25



#	Name	SAE Compliant Timing	ECE Compli- ant Timing	California Title 13 Compliant Timing	Color	Sequence	fpm	fps
SN33	Power Sway	No	No	No	#1	-	-	-
SN34	Evert	No	No	No	#1	-	-	-
SN35	Alternating Rapid Flash	No	No	No	#1	-	-	-
SN36	Swift Impact	No	No	No	#1	-	-	-
SN37	Tango	No	No	No	#1	-	-	-
SN38	Tremble	No	No	No	#1	-	-	-
SN39	Shake	No	No	No	#1	-	-	-
SN40	Evolver	No	No	No	#1	Simultaneous	-	-
SN41	Corner Sweep	No	No	No	#1	-	-	-
SN42	Corner Sweep Slow	No	No	No	#1	-	-	-
SN43	Full/Sweep	No	No	No	#1	-	-	-
SN44	Full/Sweep Slow	No	No	No	#1	-	-	-
SN45	Center Sweep	No	No	No	#1	-	-	-
SN46	Center Sweep Slow	No	No	No	#1	-	-	-
SN47	Orbit	No	No	No	#1	-	-	-
SN48	Orbit Slow	No	No	No	#1	-	-	-
SN49	Double Orbit	No	No	No	#1	-	-	-
SN50	Slow Double Orbit	No	No	No	#1	-	-	-
SN51	Retrograde Orbit	No	No	No	#1	-	-	-
SN52	Slow Retrograde Orbit	No	No	No	#1	-	-	-
SN53	Progressive Alternate	No	No	No	#1	-	-	-
SN54	Recurrent	No	No	No	#1	Simultaneous	-	-
SN55	E-Scroll	No	Yes	No	#1	Alternating	-	-
SN56	ECE-Single - Aura	No	No	No	#1	Alternating	-	-
SN57	ECE-Single - Aura II	No	No	No	#1	Alternating	-	-
DC1	Random Dual #1	Yes	No	No	#1/2	Variable	-	-
DN2	Random Dual #2	No	No	No	#1/2	Variable	-	-
DC3	Quint Dual	Yes	No	No	#1/2	Alternating	70	1.2
DC4	Quad 2 Dual	Yes	No	No	#1/2	Variable	-	-
DC5	Q-Switch Dual	Yes	No	No	#1/2	Variable	-	-
DC6	Double Dual	Yes	No	No	#1/2	Alternating	115	1.9
DC7	Power Pulse Dual	Yes	No	No	#1/2	Alternating	180	3
DC8	Road Runner Dual	Yes	No	Yes	#1/2	Alternating	115	1.9
DC9	Slow Runner Dual	Yes	No	Yes	#1/2	Alternating	70	1.2
DN10	Warp Dual	No	No	No	#1/2	Alternating	350	5.8
DN11	Inter-Cycle Dual	No	No	No	#1/2	Alternating	-	-
DN12	Warp 1-2-3 Dual	No	No	No	#1/2	Alternating	-	-
DN13	Pattern #1 Dual	No	No	No	#1/2	Variable	-	-
DN14	Pattern #2 Dual	No	No	No	#1/2	Variable	-	-



#	Name	SAE Compli- ant Timing	ECE Compliant Timing	California Title 13 Compliant Timing	Color	Sequence	fpm	fps
DN15	Impact Dual	No	No	No	#1/2	Variable	_	_
DN16	Explosion Dual	No	No	No	#1/2	Variable	-	-
DC17	Quint Simultaneous Dual	Yes	No	No	#1/2	Simultaneous	70	1.2
DC18	Road Runner Sim. Dual	Yes	No	No	#1/2	Simultaneous	114	1.2
DC19	Quint 2 Dual	Yes	No	No	#1/2	-	70	1.2
DN20	Warp 2 Dual	No	No	No	#1/2		350	5.8
DN21	Inter-Cycle 2 Dual	No	No	No	#1/2		-	
DN21	Super Slow Runner Dual	No	No	No	#1/2		_	-
DN23	Flicker Cruise Dual	No	No	No	#1/2		-	-
DN24	Manifesto Dual	No	No	No	#1/2		-	-
DN25	Power Evert Dual	No	No	No	#1/2		-	
DN26	Dazzle Dual	No	No	No	#1/2			
DN27	Quiver Dual	No	No	No	#1/2			
DN28	Power Sway Dual	No	No	No	#1/2			
DN29	Evert Dual	No	No	No	#1/2	-	-	-
DN30	Alternating Rapid Flash Dual	No	No	No	#1/2		_	
DN31	Swift Impact Dual	No	No	No	#1/2		-	
DN31 DN32	Tango Dual	No	No	No	#1/2		-	
DN32	Tremble Dual	No	No	No	#1/2		-	
DN34	Shake Dual	No	No	No	#1/2			
DN35	Evolver Dual	No	No	No	#1/2	Simultaneous		
DN36	Corner Sweep Dual	No	No	No	#1/2	-		
DN37	Corner Sweep Slow Dual	No	No	No	#1/2		_	
DN38	Full/Sweep Dual	No	No	No	#1/2			
DN39	Full/Sweep Slow Dual	No	No	No	#1/2		_	
DN40	Center Sweep Dual	No	No	No	#1/2			-
DN40 DN41	Center Sweep Slow Dual	No	No	No	#1/2			-
DN42	Orbit Dual	No	No	No	#1/2		-	
DN43	Orbit Slow Dual	No	No	No	#1/2		-	
DN44	Double Orbit Dual	No	No	No	#1/2		-	-
DN45	Slow Double Orbit Dual	No	No	No	#1/2	-	-	-
DN46	Retrograde Orbit Dual	No	No	No	#1/2		-	
DN40 DN47	Slow Retrograde Orbit Dual	No	No	No	#1/2		-	
DN48	Progressive Alternate Dual	No	No	No	#1/2	_	-	_
DN49	Recurrent Dual		No	No	#1/2	Simultaneous	-	-
DN50	E-Scroll Dual	No	Yes	No	#1/2	Alternating	-	
DN51	Road Runner Dual - Aura	No	No	No	#1/2	Alternating	-	
DN52	Road Runner Dual - Aura II	No	No	No	#1/2	Alternating	-	-
DN53	Slow Runner Dual - Aura	No	No	No	#1/2	Alternating	-	-



#	Name	SAE Compliant Timing	ECE Compliant Timing	California Title 13 Compliant Timing	Color	Sequence	fpm	fps
DN54	Slow Runner Dual - Aura II	No	No	No	#1/2	Alternating	-	-
DN55	Super Slow Runner Dual - Aura	No	No	No	#1/2	Alternating	-	-
DN56	Super Slow Runner Dual - Aura II	No	No	No	#1/2	Alternating	-	-
DN57	Corner Sweep Slow Dual - Aura	No	No	No	#1/2	-	-	-
DN58	Full Sweep Slow Dual - Aura	No	No	No	#1/2	-	-	-
DN59	Center Sweep Slow Dual - Aura	No	No	No	#1/2	-	-	-
DN60	Orbit Slow Dual - Aura	No	No	No	#1/2	-	-	-
DN61	Double Orbit Slow Dual - Aura	No	No	No	#1/2	-	-	-
DN62	Retrograde Orbit Slow Dual - Aura	No	No	No	#1/2	-	-	-
DN63	Flicker Cruise alternate Dual - Aura	No	No	No	#1/2	-	-	-
TN1	Pattern 1 Tri	No	No	No	#1/2/3	Alternating	-	-
TN2	Random Tri	No	No	No	#1/2/3	Alternating	-	-
TC3	Quint Tri	Yes	No	No	#1/2/3	Alternating	70	1.2
TC4	Quad 2 Tri	Yes	No	No	#1/2/3	Alternating	-	-
TN5	Pattern 2 Tri	No	No	No	#1/2/3	-	-	-
TC6	Double Tri	Yes	No	No	#1/2/3	Alternating	115	1.9
TC7	Power Pulse Tri	Yes	No	No	#1/2/3	Alternating	180	3
TC8	Road Runner Tri	Yes	No	Yes	#1/2/3	Alternating	115	1.9
TC9	Slow Runner Tri	Yes	No	Yes	#1/2/3	Alternating	70	1.2
TN10	Warp Tri	No	No	No	#1/2/3	Alternating	350	5.8
TN11	Inter-Cycle Tri	No	No	No	#1/2/3	Alternating	-	-
TN12	Warp 1-2-3 Tri	No	No	No	#1/2/3	Alternating	-	-
TN13	Super Slow Runner Tri	No	No	No	#1/2/3	Alternating	55	0.9
TC14	Quint Simultaneous Tri	Yes	No	No	#1/2/3	Simultaneous	70	1.2
TC15	Road Runner Sim. Tri	Yes	No	No	#1/2/3	Simultaneous	114	1.9
TC16	Quint 2 Tri	Yes	No	No	#1/2/3	Alternating	70	1.2
TN17	Warp 2 Tri	No	No	No	#1/2/3	Alternating	350	5.8
TN18	Inter-Cycle 2 Tri	No	No	No	#1/2/3	Alternating	-	-
TN19	Pattern 3 Tri	No	No	No	#1/2/3	-	-	-
TN20	Flicker Cruise Tri	No	No	No	#1/2/3	-	-	-
TN21	Manifesto Tri	No	No	No	#1/2/3	-	-	-
TN22	Power Evert Tri	No	No	No	#1/2/3	-	-	-
TN23	Dazzle Tri	No	No	No	#1/2/3	-	-	-
TN24	Quiver Tri	No	No	No	#1/2/3	-	-	-
TN25	Power Sway Tri	No	No	No	#1/2/3	-	-	-
TN26	Evert Tri	No	No	No	#1/2/3	-	-	-
TN27	Alternating Rapid Flash Tri	No	No	No	#1/2/3	-	-	-
TN28	Swift Impact Tri	No	No	No	#1/2/3	-	-	-
TN29	Tango Tri	No	No	No	#1/2/3	-	-	-



#	Name	SAE Compliant Timing	ECE Compliant Timing	California Title 13 Compliant Timing	Color	Sequence	fpm	fps
TN30	Tremble Tri	No	No	No	#1/2/3	-	-	-
TN31	Shake Tri	No	No	No	#1/2/3	-	-	-
TN32	Evolver Tri	No	No	No	#1/2/3	Simultaneous	-	-
TN33	Corner Sweep Tri	No	No	No	#1/2/3	-	-	-
TN34	Corner Sweep Slow Tri	No	No	No	#1/2/3	-	-	-
TN35	Full/Sweep Tri	No	No	No	#1/2/3	-	-	-
TN36	Full/Sweep Slow Tri	No	No	No	#1/2/3	-	-	-
TN37	Center Sweep Tri	No	No	No	#1/2/3	-	-	-
TN38	Center Sweep Slow Tri	No	No	No	#1/2/3	-	-	-
TN39	Orbit Tri	No	No	No	#1/2/3	-	-	-
TN40	Orbit Slow Tri	No	No	No	#1/2/3	-	-	-
TN41	Double Orbit Tri	No	No	No	#1/2/3	-	-	-
TN42	Double Orbit Slow Tri	No	No	No	#1/2/3	-	-	-
TN43	Retrograde Orbit Tri	No	No	No	#1/2/3	-	-	-
TN44	Retrograde Orbit Slow Tri	No	No	No	#1/2/3	-	-	-
TN45	Progressive Alternate Tri	No	No	No	#1/2/3	-	-	-
TN46	Recurrent Tri	No	No	No	#1/2/3	Simultaneous	-	-
TN47	E-Scroll Tri	No	Yes	No	#1/2/3	Alternating	-	-
TN48	Road Runner Tri - Aura	No	No	No	#1/2/3	Alternating	-	-
TN49	Road Runner Tri - Aura II	No	No	No	#1/2/3	Alternating	-	-
TN50	Slow Runner Tri - Aura	No	No	No	#1/2/3	Alternating	-	-
TN51	Slow Runner Tri - Aura II	No	No	No	#1/2/3	Alternating	-	-
TN52	Super Slow Runner Tri - Aura	No	No	No	#1/2/3	Alternating	-	-
TN53	Super Slow Runner Tri - Aura II	No	No	No	#1/2/3	Alternating	-	-
TN54	Corner Sweep Slow Tri - Aura	No	No	No	#1/2/3	-	-	-
TN55	Full Sweep Slow Tri - Aura	No	No	No	#1/2/3	-	-	-
TN56	Center Sweep Slow Tri - Aura	No	No	No	#1/2/3	-	-	-
TN57	Orbit Slow Tri - Aura	No	No	No	#1/2/3	-	-	-
TN58	Double Orbit Slow Tri - Aura	No	No	No	#1/2/3	-	-	-
TN59	Retrograde Orbit Slow Tri - Aura	No	No	No	#1/2/3	-	-	-



## **ARROW PATTERNS**

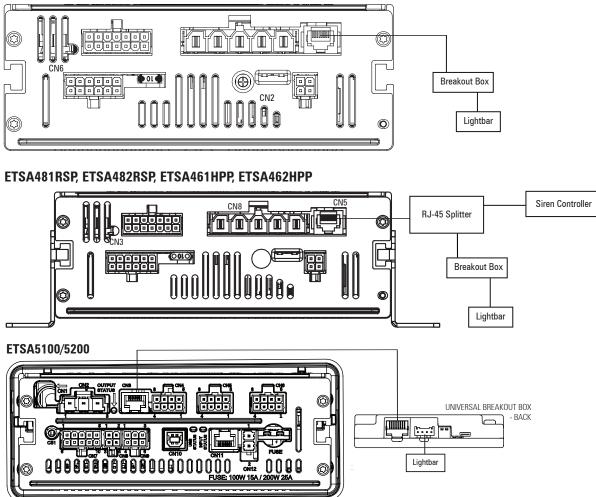
#	Name	SAE Com- pliant Timing	ECE Com- pliant Timing	California Title 13 Compliant Timing	Color	Sequence	fpm	fps
1	Single Fast	No	No	No	#1	-	-	-
2	Single Slow	No	No	No	#1	-	-	-
3	Chaser Fast	No	No	No	#1	-	-	-
4	Chaser Slow	No	No	No	#1	-	-	-
5	Fill Fast	No	No	No	#1	-	-	-
6	Fill Slow	No	No	No	#1	-	-	-
7	Grow/Shrink	No	No	No	#1	-	-	-
8	Warning w/Arrow	No	No	No	#1	-	-	-
9	Warning w/Arrow Fill	No	No	No	#1	-	-	-
10	Arrow Random 1	No	No	No	#1	-	-	-
11	Arrow Random 2	No	No	No	#1	-	-	-
12	Grow/Shrink 2	No	No	No	#1	-	-	-
13	Single Slow - Aura III	No	No	No	#1	-	-	-
14	Fill Slow - Aura III	No	No	No	#1	-	-	-



### **CONNECTION OF LIGHTBAR BREAKOUT BOX TO SOUNDOFF SIGNAL SIREN:**

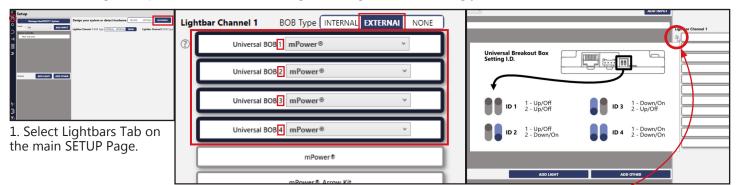
Note: Requires PC configuration app to map siren control switches to lightbar functions. Plug 1 end of RJ-45 cable to available jack on siren amplifier.

### ETSA481CSR or ETSA482CSR



### SoundOff Central® Software Universal Breakout Box ID Settings

When using more than one lightbar universal breakout box (UBOB) with SoundOff Central Software, set the ID number for each UBOB using the dip switches and then configure the light bars accordingly in the Software.



2. Under Lightbars tab, select the EXTERNAL tab 3. Hover cursor over the 2 to open up to see UBOB list. The number after the UBOB is Universal Breakout Box ID Information. the ID needed.



## **SIREN FUNCTIONS**

	Button	Function	Mods affected	"Color	Flash	CERT chosen
#				(if the color is not populated, it would be the next color		SAE/NONE
				listed)"		Pattern
S1	Pushbutton 1	Left Arrow	Entire Bar	Amber $\rightarrow$ Color 1	-	-
S2	Pushbutton 2	-	-	-	-	-
S3	Pushbutton 3	-	-	-	-	-
S4	Pushbutton 4	Takedown	Selected at Bar Creation	White	-	-
S5	Pushbutton 5	Cruise 1	Entire Bar	Color 1	-	-
S6	Pushbutton 6	Low Power 1	Entire Bar	-	-	-
S7	Pushbutton 7	Scene 1	Selected at Bar Creation	White	-	-
S8	Pushbutton 8	-		No	-	-
S9	Single Button Arrow	Right Arrow	Entire Bar	Amber→ Color 1	-	-
S10	Slide Switch 1	Warning	Entire Bar	Color 1	Mode 2	Slow Runner
S11	Slide Switch 2	Warning	Entire Bar	Color 1	Mode 3	Quint
S12	Slide Switch 3	Warning	Entire Bar	Color 1	Mode 4	Intercycle



### **Normal Operation**

Under Normal operation with ignition input powered, the breakout box will have the Green LED ON and the Red LED light will be ON.

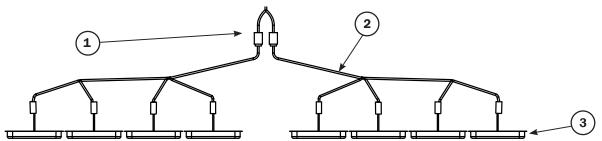
GENERAL TROUBLESHOOTING	
Before further troubleshooting steps, start here:	<ul> <li>Check power source to the Arrow Kit and breakout box (10AWG red and 22AWG red wires).</li> <li>Check the ground source to the Arrow Kit and breakout box (10AWG black and 22AWG black wires).</li> <li>Check ignition source to the Arrow Kit and breakout box (pink/white wire).</li> <li>Check any splice and butt connections for proper crimp integrity.</li> <li>Check connectors for positive engagement.</li> </ul>
NO OPERATION	
The green LED is not illuminated	<ul> <li>Check Power (Pin #4) and Ground (Pin #1) on the 4-pin connector.</li> <li>If not connected to a 400 Series Siren or bluePRINT Controller, check Ignition (pin #12) on the 24-pin connector.</li> </ul>
The red LED is not illuminated while inputs are active	<ul> <li>Verify there is proper voltage on the input wire. Many inputs are positive or negative selectable (through SoundOff Central Lightbar).</li> <li>Check Arrow Kit program configuration using SoundOff Central Lightbar. Verify any active inputs are mapped to activate Arrow Kit functions.</li> </ul>
Green and red LEDs are illuminated properly	<ul> <li>Verify the Arrow Kit data wires on the 4-pin connector (pin #3) is correctly connected to the Arrow Kit data wire.</li> <li>Verify the data wire circuit (from the breakout box into the Arrow Kit) is not damaged or shorted to power or ground.</li> </ul>
NO LIGHT OPERATION IN ONE ARROW KIT QUADRANT	
Breakout box LED's operating correctly	Remove top cover and follow the non-working modules wires to fuse location. If fuse is blown, check for shorts in cabling and LED module. Replace any dam- aged cables or modules and replace fuse. If fuse blows again, replace defective power distribution assembly.
No Steady Red LED on breakout box	Check 24-pin connector at breakout box (ensure it is snapped in correctly), check appropriate input to breakout box for output lights which should be on.
NO TAKEDOWNS LIGHTS	
Breakout box LED's operating correctly;	Verify configuration and make sure light modules are configured for takedown function.
No steady Red LED on breakout box;	Check 24-pin connector at breakout box (insure it is snapped in correctly), check appropriate input to breakout box for output lights which should be on.
NO OR INCORRECT WARNING LIGHTS	
	<ul> <li>Verify the configuration for proper Arrow Kit operation.</li> <li>Verify the Arrow Kit data wires on the 4-pin connector (pin #3) is correctly connected to the Arrow Kit data wire.</li> <li>Verify light module ID/positions.</li> </ul>
INCORRECT OR NO ARROW OPERATION	
Breakout box LED's operating correctly	• Verify configuration and make sure light modules are configured for arrow function.
No steady Red LED on breakout box	• Check 24-pin connector at breakout box (ensure it is snapped into position correctly), check appropriate input to breakout box for output lights which should be on.



FOR MORE HELP WITH SOFTWARE PROGRAMMING, MODULE ID SETTING AND REPLACEMENT PLEASE SCAN QR CODE FOR SOUNDOFF CENTRAL LIGHTBAR GUIDES.

## **REPLACEMENT PARTS & ACCESSORIES**





## **REPLACEMENT PARTS & ACCESSORIES**

ITEM #	PART #	DESCRIPTION
1	PMPAKHNPW1	VEHICLE POWER HARNESS
2	PMPAKHNDS1	DISTRIBUTION HARNESS
1	PUVBBJ00	UNIVERSAL BREAKOUT BOX (LIN)
1	PUVBBJC1	UNIVERSAL BREAKOUT BOX (CAN)
1	PEPL9BBHNS	12" BREAKOUT BOX HARNESS
1	PEPL9BBHNL	36" BREAKOUT BOX HARNESS
i i	PEPL9BBHNXL	120" BREAKOUT BOX HARNESS
3	PMPAKLMTS204(x)C	MPOWER 3" 3-WIRE LIGHT w/ STUD MOUNT 4 LED SINGLE COLOR
3	PMPAKLMTS208(x)C	MPOWER 3" 3-WIRE LIGHT w/ STUD MOUNT 8 LED SINGLE COLOR
3	PMPAKLMTD208(x)C	MPOWER 3" 3-WIRE LIGHT w/ STUD MOUNT 8 LED DUAL COLOR
3	PMPAKLMTT212(xxx)C	MPOWER 3" 3-WIRE LIGHT w/ STUD MOUNT 12 LED TRI COLOR
3	PMPAKLMMS204(x)C	MPOWER 3" 3-WIRE LIGHT w/ SCREW MOUNT 4 LED SINGLE COLOR
3	PMPAKLMMS208(x)C	MPOWER 3" 3-WIRE LIGHT w/ SCREW MOUNT 8 LED SINGLE COLOR
3	PMPAKLMMD208(x)C	MPOWER 3" 3-WIRE LIGHT w/ SCREW MOUNT 8 LED DUAL COLOR
3	PMPAKLMMT212(xxx)C	MPOWER 3" 3-WIRE LIGHT w/ SCREW MOUNT 12 LED TRI COLOR
3	PMPAKLMQS204(x)C	MPOWER 3" 3-WIRE LIGHT w/ QUICK MOUNT 4 LED SINGLE COLOR
3	PMPAKLMQS208(x)C	MPOWER 3" 3-WIRE LIGHT w/ QUICK MOUNT 8 LED SINGLE COLOR
3	PMPAKLMQD208(x)C	MPOWER 3" 3-WIRE LIGHT w/ QUICK MOUNT 8 LED DUAL COLOR
3	PMPAKLMQT212(xxx)C	MPOWER 3" 3-WIRE LIGHT w/ QUICK MOUNT 12 LED TRI COLOR
3	PMPAKLSTS206(x)C	MPOWER 4" 3-WIRE LIGHT w/ STUD MOUNT 6 LED SINGLE COLOR
3	PMPAKLSTS208(x)C	MPOWER 4" 3-WIRE LIGHT w/ STUD MOUNT 8 LED SINGLE COLOR
3	PMPAKLSTD212(x)C	MPOWER 4" 3-WIRE LIGHT w/ STUD MOUNT 12 LED DUAL COLOR
3	PMPAKLSTT218(xxx)WC	MPOWER 4" 3-WIRE LIGHT w/ STUD MOUNT 18 LED TRI COLOR
3	PMPAKLSMS206(x)C	MPOWER 4" 3-WIRE LIGHT w/ SCREW MOUNT 6 LED SINGLE COLOR
3	PMPAKLSMS208(x)C	MPOWER 4" 3-WIRE LIGHT w/ SCREW MOUNT 8 LED SINGLE COLOR
3	PMPAKLSMD212(x)C	MPOWER 4" 3-WIRE LIGHT w/ SCREW MOUNT 12 LED DUAL COLOR
3	PMPAKLSMT218(xxx)C	MPOWER 4" 3-WIRE LIGHT w/ SCREW MOUNT 18 LED TRI COLOR
3	PMPAKLSQS206(x)C	MPOWER 4" 3-WIRE LIGHT w/ QUICK MOUNT 6 LED SINGLE COLOR
3	PMPAKLSQS208(x)C	MPOWER 4" 3-WIRE LIGHT w/ QUICK MOUNT 8 LED SINGLE COLOR
3	PMPAKLSQD212(x)C	MPOWER 4" 3-WIRE LIGHT w/ QUICK MOUNT 12 LED DUAL COLOR
3	PMPAKLSQT218(xxx)C	MPOWER 4" 3-WIRE LIGHT w/ QUICK MOUNT 18 LED TRI COLOR
3	PMPAKLHTS206(x)C	MPOWER 4" HD 3-WIRE LIGHT w/ STUD MOUNT 6 LED SINGLE COLOR
3	PMPAKLHTS208(x)C	MPOWER 4" HD 3-WIRE LIGHT w/ STUD MOUNT 8 LED SINGLE COLOR
3	PMPAKLHTD212(x)C	MPOWER 4" HD 3-WIRE LIGHT w/ STUD MOUNT 12 LED DUAL COLOR
3	PMPAKLHTT218(xxx)WC	MPOWER 4" HD 3-WIRE LIGHT w/ STUD MOUNT 18 LED TRI COLOR
3	PMPAKLHMS206(x)C	MPOWER 4" HD 3-WIRE LIGHT w/ SCREW MOUNT 6 LED SINGLE COLOR
3	PMPAKLHMS208(x)C	MPOWER 4" HD 3-WIRE LIGHT w/ SCREW MOUNT 8 LED SINGLE COLOR
3	PMPAKLHMD212(x)C	MPOWER 4" HD 3-WIRE LIGHT w/ SCREW MOUNT 12 LED DUAL COLOR
3	PMPAKLHMT218(xxx)C	MPOWER 4" HD 3-WIRE LIGHT w/ SCREW MOUNT 18 LED TRI COLOR
3	PMPAKLHQS206(x)C	MPOWER 4" HD 3-WIRE LIGHT w/ QUICK MOUNT 6 LED SINGLE COLOR
3	PMPAKLHQS208(x)C	MPOWER 4" HD 3-WIRE LIGHT w/ QUICK MOUNT 8 LED SINGLE COLOR
3	PMPAKLHQD212(x)C	MPOWER 4" HD 3-WIRE LIGHT w/ QUICK MOUNT 12 LED DUAL COLOR
3	PMPAKLHQT218(xxx)C	MPOWER 4" HD 3-WIRE LIGHT w/ QUICK MOUNT 18 LED TRI COLOR



## WARRANTY & RETURN GOODS PROCEDURE

#### **MOUNTING INTEGRITY:**

A review of bolt/hardware/mounting bracket integrity should be performed at the beginning and end of each shift.

#### WARNING MESSAGES - PLEASE READ: -

**WARNING** - CARE MUST BE TAKEN WHEN DRILLING THROUGH THE VEHICLE NOT TO DAMAGE ANY EXISTING WIRING. CHECK BOTH SIDES OF THE MOUNTING SERVICE PRIOR TO DRILLING. DE-BURR ANY HOLES AND REMOVE ANY METAL SHARDS OR REMNANTS. INSTALL GROMMETS INTO ALL WIRE PASSAGE HOLES.

**WARNING** - ROUTE WIRES ONLY IN LOCATIONS THAT ARE NOT SUBJECTED TO POTENTIAL WEAR. MAKE SURE TO AVOID ROUTING WIRES IN THE DEPLOYMENT AREA OF YOUR AIR BAG. REFER TO YOUR VEHICLE OWNER'S MANUAL FOR AIR BAG DEPLOYMENT ZONES.

**WARNING** - ALL CUSTOMER SUPPLIED POWER WIRES CONNECTING TO THE POSITIVE (+) OR NEGATIVE (-) BATTERY TERMINAL OR LOCAL CHASSIS GROUND (-) MUST BE SIZED TO SUPPLY AT LEAST 125% OF THE MAXIMUM CURRENT AND PROPERLY FUSED AT THE POWER SOURCE WITH APPROPRIATELY RATED FUSE.

#### WARRANTY RETURN PROCESS:



Please scan QR code or visit https://soundoffsignal.com/support-page/returns/.

Alternatively contact your SoundOff Signal Sales Representative, Customer Services staff or our Technical Department (800.338.7337) for a RMA #, Return Merchandise Authorization Number.

The following information is required for issuance of the RMA #:

- Reason for returning the product\*
- Address where replacement product is to be shipped\*
- Telephone number where you may be reached\*
- SoundOff Signal invoice number on which product was purchased\*\*
- SoundOff Signal part number and serial number\*\*
- E-mail address where RMA # should be e-mailed\*\*
- Fax number where RMA # should be faxed\*\*

\* RMA # will not be given without this information. \*\* If available, please provide this information.

SoundOff Signal will NOT accept returns without an RMA #. Each RMA # is good for only one (1) return and will expire (30) days after the date it was issued. Products must be shipped back to SoundOff Signal and the RMA # clearly marked on the outside of the package near the shipping label. Please use the following address on your shipping label:

SoundOff Signal ATTN: RMA # / Technical Services 3900 Central Parkway Hudsonville, MI 49426

#### WARRANTY EXCLUSIONS:

Shipping & Handling, labor and service fees are non-refundable. SoundOff Signal is not liable for any damage due to installation or personal injury as a result of using SoundOff Signal product.

#### WARRANTY FORFEITURE:

Warranty will not be granted if the Warranty Return Policy & Procedure rules are not strictly followed. Physical damage resulting from customer abuse will void warranty. Warranty will also be voided if any SoundOff Signal and/or manufacturer serial tags, product stickers, seals, or the like, are removed, altered or tampered with. Returned product that is damaged by shipping via the RMA # procedure is not the responsibility of SoundOff Signal.

Document effective date on cover and below supersedes previously dated policies and statements.

There are no other warranties, expressed or implied, including, but not limited to, any implied merchantability or fitness for a particular use. SoundOff Signal reserves the right to modify this warranty statement at any time; or to discontinue, modify, or upgrade any products of its manufacture with design improvements without prior notice.