

LOWER FRAME MOUNT BRACKET FOR THE AFTERSHOCK LOW FREQUENCY SPEAKER
2015-2019 FORD UTILITY
 ETSSLFVBK03

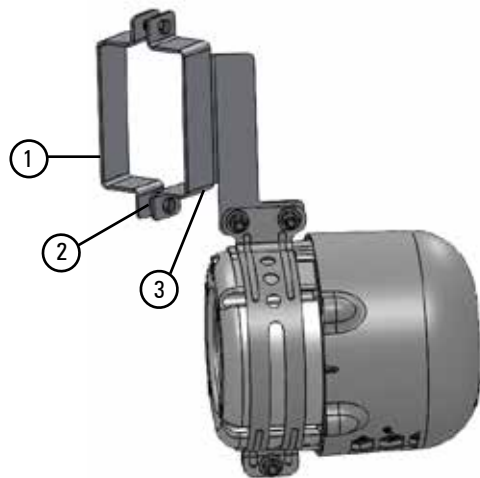


FIG. 1



FIG. 2

INSTALLATION:

1. Remove the front bumper cover assembly to access the frame for speaker bracket installation. The assembly should be removed as one piece and not individually. Consult a local Ford service center for best disassembly method. Keep all hardware.
2. Mount the Universal Mount Brackets that came with the Low Frequency Speaker to the Low Frequency Speaker*. Make sure the holes are pointed to the ground, as seen in Fig. 1.
3. Insert the Outer Bracket in between the Universal Mount Brackets.
4. Using the Universal Bracket hardware, tighten the bolts to 15 ft-lb.
5. Mount the Low Frequency Speaker to the frame, as shown in Fig. 2.
6. Install the Low Frequency Bracket, by aligning the Pem Nut holes, to the holes on the Outer Bracket.
7. Insert the 1/4-20 bolts (2) and tighten the two brackets together to 15 ft-lb. There should be an even gap between the two brackets.
8. Connect the speaker wire harness to the back of the speaker.
9. Install the front bumper cover assembly reversing the steps to remove it.

NOTE: Ensure there is a gap to allow proper fitment when tightening brackets onto the frame.

CONTAINS		
ITEM#	QTY	COMPONENT
1	1	Inner Bracket, with Pem Nuts
2	2	1/4-20 x 1" Hex Head Bolt
3	1	Outer Bracket
	1	Installation Instruction Sheet
	1	Product Warning Card

*speaker sold separately

⚠ WARNING

- HIGH CURRENT interconnects must be properly terminated. Poor crimp quality can cause heat build-up and fire. Follow crimp connector manufacturer instructions.
- DO NOT install this product or route any wires in the Air Bag Deployment Zone. Refer to vehicle Owner's Manual for deployment zones.
- Do NOT use system to disconnect headlights, brake lights or other safety equipment.
- Unit may become hot to touch during normal operation.
- Failure to properly install connectors, fuses or wiring may cause vehicle failure or fire.
- Installation must only be performed by trained technician. Installer must determine vehicle wiring configuration and proper integration of system.
- Use proper wire gauge. All power wires connecting to positive (+) or negative (-) battery terminal or local chassis ground (-) must be sized to supply at least 125% of max. current and properly fused at power source.
- Install protective grommets when routing wire through firewall or metal.

NOTICE:

Installers and users must comply with all applicable federal, state and local laws regarding use and installation of warning devices.

Improper use or installation may void warranty coverage.

To review our Limited Warranty Statement & Return Policy for this or any SoundOff Signal product, visit our website at www.soundoffsignal.com/tech-services/returns/. If you have questions regarding this product, contact **Technical Services**, Monday - Friday, 8 a.m. to 5 p.m. or after hours 5 p.m. to 8 p.m. ET at 1.800.338.7337 (press #4). Questions or comments that do not require immediate attention may be emailed to techservices@soundoffsignal.com.



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